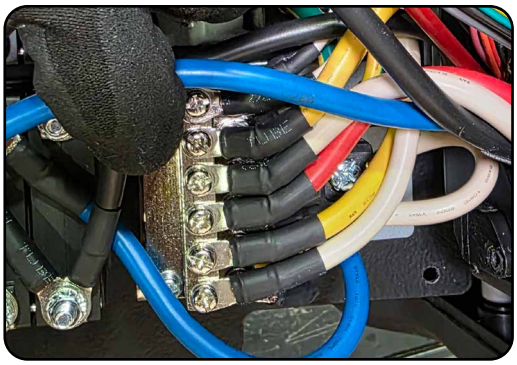
MAINTENANCE AND CARE

Removing the Generator Bond



TO THE INSTALLER: If connecting the generator to a standard 2-pole transfer switch or interlock, then it would be advised to remove the neutral bond before making the connection.

DANGER: Removing the generator bond will make the generator ungrounded and not safe to operate without being properly grounded through the home. NEVER run the generator with a removed bond while not connected to a ground.



1. Remove panel housing bolts

Remove the (11) 10mm bolts around the front black plastic panel housing, and remove the (2) 8mm bolts below the control panel in the center of the housing; then remove the black plastic housing.



2. Remove fuel select knob cover

The fuel select knob will be located on the upper left hand corner of the panel. Remove the cover with a small screwdriver.



3. Remove fuel select knob screw

The fuel select knob will be located on the upper left hand corner of the panel. Remove the center screw with a screwdriver, then remove the fuel select knob from the panel.

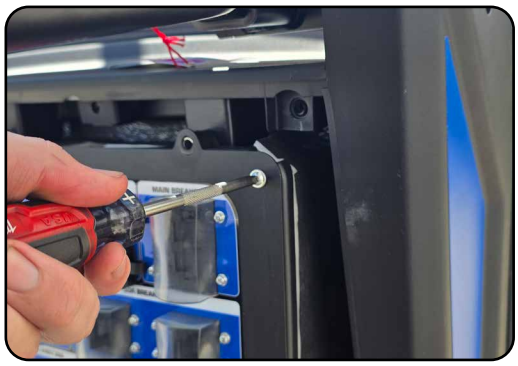
MAINTENANCE AND CARE (CONTINUED)

Removing the Generator Bond (Continued)



4. Remove top panel bolts

Remove the (3) 8mm bolts connecting the top of the control panel.



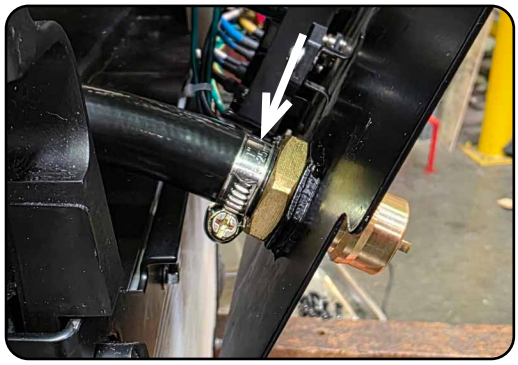
5. Remove screws around panel

Remove all (4) screws holding the front plate of the control panel with a screwdriver and pull the panel front plate forward.



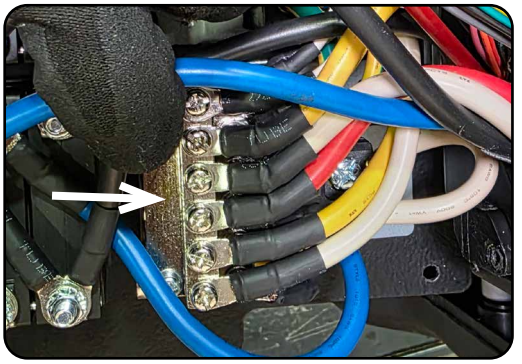
6. Unclip gasoline feed line

Unclip the top gasoline feed line from behind the fuel selector switch with pliers, then remove the fuel line. **NOTE: Generator gas tank should be completely empty before performing this step.**



7. Unhook LPG hose

Loosen the tension bracket behind the LPG fitting on the panel, then unhook the hose from the fitting.



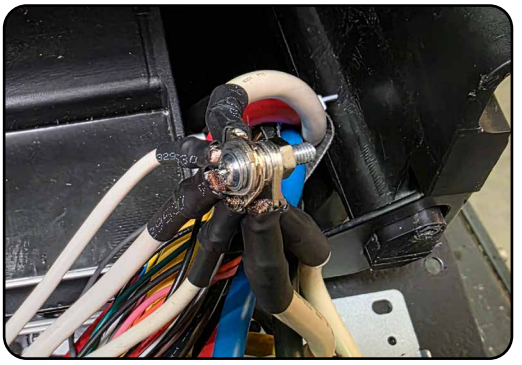
8. Locate the bus bar

Locate the bus bar behind the control panel below the 50A circuit breakers.



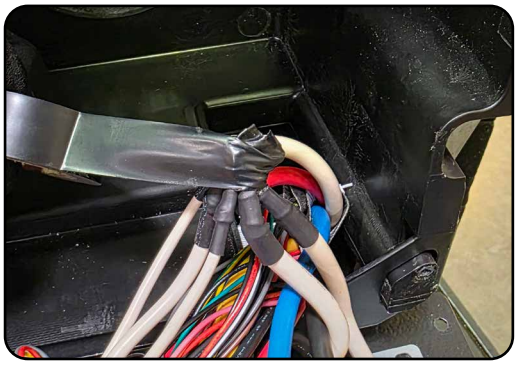
9. Remove neutral wires

Unscrew all (6) white neutral wires and (1) red neutral wire from the bus bar with a screwdriver. Leave the yellow/green ground wires in place.



10. Connect neutral wires together

Connect all (6) white and (1) red neutral wires together using a single 7mm nut and bolt.



11. Insulate exposed ends of wires

Insulate exposed ends of the neutral wires with electrical tape until all metal ends are fully covered and insulated.

Removing the Generator Bond (Continued)



12. Reassemble panel

Reinstall fuel hose on LPG inlet and reattach gas hose behind panel. Screw all sides of the panel back and replace the bolts on the top. **Note: Verify none of the panel wires get pinched when installing**. Reinstall fuel selector knob screw, fuel selector knob cover, and reinstall the outer panel housing. **Label appropriately that the neutral is floating using the label below or equivalent.**

